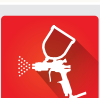
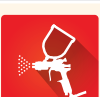
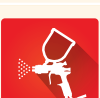
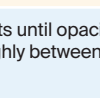
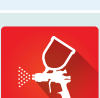
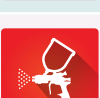


MAXMEYER[®] PROCESS CHART

1.931.3600 ANTI SILICONE DEGREASER Suitable for all surface		Ready for Use		Apply with pump dispenser		Wipe off with clean lint-free cloth										Technical Data Sheet 416V			
1.931.4501 AQUAMAX® PRE-CLEANER Waterborne Pre-Cleaner		Ready for Use		Apply with pump dispenser		Wipe off with clean lint-free cloth										Technical Data Sheet 407V			
1.931.3660 PLASTICS CLEANER		General plastics Mix 1:1 Water		Apply with weave pad and scuff area thoroughly		Wipe off with clean lint-free cloth & water										Technical Data Sheet 499V			
1.972.2400 PREP PASTE Waterbased Flattig Paste		Ready for Use		Apply with weave pad and scuff area thoroughly		Wipe off with clean lint-free cloth & water										Technical Data Sheet 423V			
1.815.7050 CHROMATE-FREE WASH ETCH PRIMER		Mix 1:1 Activator: 7051		Allow to stand for 10 mins before use		Pot Life 5 days		Gravity: 1.3-1.6		1 full coat to achieve 10-15 microns		15 mins flash off		Do not apply AquaMax basecoat directly over CFE primer		Technical Data Sheet 266V			
1.823.1500 1K PLASTIPRIMER Suitable for use on all plastic components		Ready for Use		Gravity: 1.3-1.6		1 full coat		15 mins flash off		Overcoat with any MaxMeyer 2-pack undercoat						Technical Data Sheet 228V			
1.841.9101 / 9104 / 9106 HP MULTIPRIME PRIMERS Multigrey System		Mix 2:1:0.5 Hardener: 1.954.4000 Thinner: 6051		Gravity: 1.3-1.4		1 full coat		15 mins flash off								Technical Data Sheet 257V			
1.856.5101 / 5104 / 5106 HP MULTIGREY EXTRA PRIMERS Multigrey System		Mix: 4:1:0.5 Hardener: 6000/8000 Thinner: 2710		Gravity: 1.6-1.8		3 full coats		Flash off until matt		Bake at metal temp 30 mins @ 60°C		Air Dry - Overnight		P500		Technical Data Sheet 274V			
1.856.6111 / 6114 / 6116 MULTI-DRY PRIMERS Multigrey System		Mix: 3:1:0.5 Hardener: 1.955.7055 Thinner: 6060/62		Gravity: 1.6		1 light coat followed by 2-4 full coats without flash-off		Bake at metal temp 10 mins @ 60°C		Air Dry - 30mins		Roll Prime: Mix 3:1 3-4 coats Flash off 5 mins between coats 75-125 microns				Technical Data Sheet 283V			
1.550 Series AQUAMAX EXTRA BASECOAT Waterborne Basecoat		Mix: 1 part colour, 10-30% Thinner: 9910		Gravity: 1.2-1.4		Apply single coats until opacity is reached Flash off thoroughly between coats		2-5 mins flash off with fast air movement		Dry until fully matt		Can be de-nibbed once matt		Overcoat with 0396 Clearcoat		Technical Data Sheet 340V			
1.360.0396 UHS EXTRA CLEAR		Mix: 2:1:0.6 Hardener: 2937 Thinner: 6076		Gravity: 1.2		1st coat: one light/ medium coat		If 1-2 panels, 1 min flash off		2nd coat: one full coat		Dust-free: 20 mins Dry to handle: 60 mins Polishing: 90 mins OR : Bake at metal temp 15 mins @ 40°C				Technical Data Sheet 823V			
1.360.0320 HS CLEARCOAT 0320		Mix: 2:1 Hardener: 2720/2730/ 2740		Gravity: 1.2-1.3		Single visit application		Bake at metal temp 15-20 mins @ 60°C		Fade out with 5421 or 5411						Technical Data Sheet 500V			
1.360.0710 & 1.360.0750 MATT & SEMI GLOSS CLEARCOAT		Mix: 2:1:1 Hardener: 4000 Thinner: 2710		18-20 sec DIN4		Gravity: 1.3-1.4		1st single coat		30 mins flash off until fully matt		2nd full coat & cross coat		30 mins flash off until fully matt		Bake at metal temp 30-40 mins @ 60°C		Technical Data Sheet 806V	